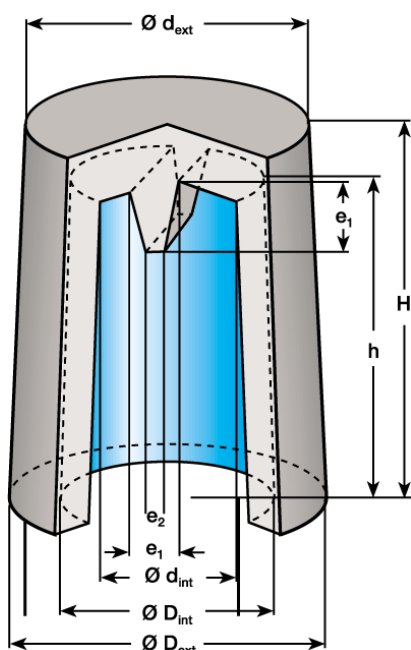


# ECOCAST<sup>®</sup> Insertable Sleeve

exothermic / insulating

Riser



The ECOCAST<sup>®</sup> Insertable Sleeve is available in the following dimensions and packing units:

Type	Moduls		Riser Capacity volume dm <sup>3</sup>	Riser Dimensions								Packing Unit Pal. piece/pal.
	exo cm	iso cm		H mm	h mm	Ø d <sub>ext</sub> mm	Ø d <sub>int</sub> mm	Ø D <sub>ext</sub> mm	Ø D <sub>int</sub> mm	e <sub>1</sub> mm	e <sub>2</sub> mm	
3,5/5	1,00	0,90	0,03	49	39,5	49	30,5	53,5	35	12	2	6048
3/5	1,00	0,90	0,03	49	39,5	44	30,5	47	35	12	2	7776
4/7	1,25	1,10	0,07	73	58,5	58,5	35,5	63	39	14	2	3024
4/9,5	1,30	1,20	0,10	97	86	59	36	63	42,5	14	2	2268
5/8	1,55	1,40	0,13	80	69,5	69,5	48	74	52	16	2	1980
6/9	1,70	1,55	0,18	92	78	75,5	52,5	80,5	57,5	18	2	1260
6/12	1,80	1,60	0,25	116	106	75,5	52,5	80,5	57,5	20	2	980
7/10	2,00	1,80	0,30	99,5	87	89	65	94,5	69,5	20	3	900
8/11	2,25	2,05	0,42	108	95	96	74	102	79	22	3	704
9/12	2,50	2,25	0,58	120	103,5	109,5	81	115	89	24	3	420
10/13	2,80	2,55	0,80	133	117	121	91	127,5	97	26	3	392
12/15	3,20	2,55	1,35	150	130	147	112	154,5	118	28	3	216

These Types are also available without Williams-Core (OW-Types)

The information contained herein is based on the present state of our knowledge and therefore does not guarantee certain properties. Liability for product advice and product-related information within the limits of the obligations arising from the collateral contactual agreements, if not expressly agreed upon otherwise.

## Technical properties & ecological advantages

- Highly exothermic and insulating risers for spheroidal graphite cast, grey iron, steel and aluminium castings Excellent dimensional accuracy
- Free of organic binders, lower emissions
- Available in compositions with reduced fluorine levels or 100% fluorine free
- Easy to use in automatic moulding, DISAs, etc.
- Can be placed with core setters
- Free of fibers (important for health and safety)

Product Management  
Riser

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